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ON SLATE AND SLATE QUARRIES.

BY S. R. PATTISON, F.G.S.

CHAPTER II .- GEOLOGY OF THE SLATE ROCKS.

It is, of course, necessary to bear in mind that the solid substances forming the crust of the earth possess a certain order of superposition, and are divisible into stages or groups, which are distinguished by differences of mineral structure and contained fossils. Each of these stages is, for the sake of convenience, styled a formation. The

so far as they go, to those of our own land, and the names given here have been, for the most part, accepted as universal terms.

The characters serving to unite the great rock masses into groups are of various kinds, the unity is established not always by one and the same characteristic, but is the sum of the whole. Mineral structure may be the same or different, fossils absent or present, super

stones, and volcanic matter. The veins of slate, though persistent in long courses, vary in size and composition. The whole of these † Ramsay's Geology of North Weles, page 160.

sedimentary matters, in the form of solid rock, display the same kind of changes which we see on a sea-beach at present. Miles of mud surface, varying in depth, graduate into sand, succeeded by shingle, all on the same level. For quarrying purposes slate is sufficiently persistent to repay its continuous pursuit when once found, but when followed on the line of strike for miles it is quite possible that the vein (as the bed is then called) may have so altered in its mineral constituents, or in superinduced structure, as to be economically inconsiderable. Slates of this description are frequently opened on and quarried at a considerable expense, in the hope that the vein will lose its earthy and pyritous character in depth. But this is a delusive expectation, and heavy. The imperfect roofing slates quarried on the banks of the Sichon, near Vichey, were determined by shingle, all on the same level. For quarrying purposes slate is sufficiently persistent to repay its continuous pursuit when once found, but when followed on the line of strike for miles it is quite possible that the vein (as the bed is then called) may have so altered in its mineral constituents, or in superinduced structure, as to be economically inconsiderable. Slates of this description are frequently opened on and quarried at a considerable expense, in the hope that the vein will lose its earthy and pyritous character in depth. But this is a delusive expectation. The decomposition of the pyrites on exposure bursts the lamine and pyritious character in depth. But this is a delusive expectation. The decomposition of the pyrites on exposure bursts the lamine and pyritious character in depth. But this is a delusive expectation. The decomposition of the pyrites on exposure bursts the lamine and pyritious character in depth. But this is a delusive expectation. The decomposition of the pyrites on exposure bursts the lamine and pyritious character in depth. But this is a delusive expectation. The decomposition of the pyrites on exposure bursts the lamin

tion, and are divisible into stages or groups, which feel distinguished too, and are divisible into stages or groups, which feel distinguished too, and are divisible into stages or groups, which feel distinguished the stages is, for the sake of convenience, styled a formation. The provided into the stages is, for the sake of convenience, styled a formation. The object is a stage of the sake of convenience, styled a formation. The principal state-bearing of manufacture have derived permanent names from the places where they were first fabricated, so in geology the strata have acquired names founded on the geography of the district where they were first fabricated, so in geology the strata have acquired names founded on the geography of the district where they were first ascertained or described.

The principal state-bearing rocks throughout the world are now the stages in the valleys of Nant Francon (Bethesda) and Lianuities which there is a stage to the stage of the

great overburden at all the quarries.

The Devonians yield slate in Rhenish Prussia. They are worked at the Magog Works, near Friedeburg, at the Neckar Quarries, near, Merchedi, near Wittgenstein, near Coblentz, Caub, and Giessen. Roofing slates as well as slabs are obtained in sufficient quantities for the supply of a considerable local demand. The Caub slates are in the lower bands of the upper Devonian (Orthoceras slates), probably on the geological level with the Tintagel slates.

No. 11.—Carboniferous system. The lower coal measures, com-prising a thick series of grit and shale, often puts on slaty structure position clear or obscure, but from the evidence of all kinds obtainable, skilled judges determine the position in the geological scale of these great rock masses. We commence in Wales with:—

No. 3.—The Bangor slate rocks occupy the same position as those called Huronian, in Canada, the same as the silicious sandstones of extensive success. Experience teaches that such sources are useful shrings, and the primordial zone of Bohemia. In North Wales this division is about 3000 ft. thick, and is composed of slates, sandstones of shrings, and valegation matter. The veins of slate, though president.

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Page 25. Prof. Harkuess, Quarterly Journal Geological Society, vol. 22, p. 485.

10id, page 490.

Harkness, Lowest Rocks of Eskdale, Quarterly Journal Geological Society, vol. 6, p. 15.

12, page 241.

Quarterly Journal Geological Society, vol. 3, p. 145.

much as it injures the tools.

Both roofing slate and slabs are obtained from the dark beds at the very base of the culm or carboniferous system in North Cornwall. A line drawn from St. Gennys, on the coast southwards to Plymouth, curving round the south-western part of Dartmoor, is the strike of the carboniferous beds; the slate vein is quite at the base, opened on in various places, but with indifferent success. The cleavage is at a slight angle. There is much dark carbonaceous matter mixed with the slate; the roofing is heavy, and apt to split on exposure; the flooring is good, especially for in-door work. The best quarry is situate close to Launceston, and called the Alexandra Quarry. The stone abounds in vegetable impressions of lower coal measure plants, much comminuted. Further south, in a little quarry near Resare.

stone abounds in vegetable impressions of lower coal measure plants, much comminuted. Further south, in a little quarry near Resare, the stone shows bellerophon and goniatites.

No. 12,—Oolites. A strong fissile layer occurs at the base of the Bath stone series, which, being principally developed and worked at Stonesfield, near Blenheim, in Oxfordshire, is called Stonesfield slate. The bed of slate, though not exceeding 6 ft. in thickness, is of considerable value for local purposes. It may be seen on cottages, halls, churches, and houses throughout Oxfordshire. After the stone is raised it is exposed to the action of frost, and thus divided into plates sufficiently thin for use. It is worked by shafts and galleries, at a depth of from 30 to 40 ft.

There are a few places among the Alps where the secondary rocks

series of the prevailing rowns, 2518—the description of the prevailing rowns, 2518—the prevailing rowns, 251 temporaneous."† Nor are proofs wanting of the contemporaneous violent action of water. The consolidated surfaces have been planed down or eroded and denuded. Each set of beds has its own system of valleys. The mind is strained in the endeavour to apprehend the outline of the great facts of physical history thus recorded in abid-

outline of the great facts of physical history thus recorded in abiding characters.

Prof. Ramsay observes that, in the Festiniog quarries, interrupted bands of grey greenstone pierce the slates in a remarkable manner, sometimes seeming to lie between the beds, sometimes between the planes of cleavage, and often coinciding with neither. So in the Penrhyn quarries the strata are intercalated with trappean rock. One

striking needle of this hard substance has been allowed to remain in the midst of the old workings, a kind of rude obelisk, perforated by the eyelet-hole of a former gallery. It stands as if mourning its lost supporters. In the working at Hendol, near Barmouth, there is a similar display of strong interbedded trappean rock, and so in many

similar display of strong interbedded trappean rock, and so in many other quarries when the workings have disclosed the lay and composition of the rocks. The greenstone, in some of these cases where it is intrusive or posterior to the slate, is of later date than the cleavage. It is so at Lanberis, for the porphyries have eaught up and surrounded fragments of cleaved slates. Contact with these trappean rocks, especially greenstone, renders the slate porcellanic, unfit for quarrying, and spotted with flinty matter.

The trap of the Berwyn is chiefly in the form of greenstone veins, running with the strike of the rocks, and for the most part interbedded with the latter. The good slate in the few places where it is found occurs in the neighbourhood of these trappean products. In the older region of Snowdon the Bala fossiliferous strata are overlaid by a vast series of volcanic productions, comprising alternations of greenstone, porphyry, volcanic grit, and volcanic ash. The peak of Snowdon is ash. The fine sections in the heights surrounding Llyn Llidaw, and elsewhere, exposed around the centre of the mounof Snowdon is ash. The fine sections in the heights surrounding Llyn Llidaw, and elsewhere, exposed around the centre of the mountain, furnish an admirable picture of old volcanic accumulations. In the Festiniog country the huge developments of trap rocks were evidently contemporaneous with the slates. The existence of syenite, grit, and ash-beds attest the convulsions which accompanied some periods during the deposition of the Lingula beds. So numerous are these intrusions in parts of the series that between Barmouth and Rhaider Mauddach the Lingula beds, says Prof. Ramsay, are penetrated by more than 150 greenstone dykes, varying from a few yards to nearly a mile in thickness. The pierced rocks are often slightly bleached or hardened at the point of contact. As may be anticipated, the alteration is on the floor of the vein, and not in the hanging wall. The trap must have cooled and become consolidated before the deposition of sediment was resumed. In the older Cambrians similar features occur, but with wider extension. As a general brians similar features occur, but with wider extension. As a general rule, the development of igneous rocks is proportionably increased recording to the relative age of the formation. The Palæozoic spaces on geological maps are usually scored and spotted with marks of the fiery flood. The Devonian rocks have been much disturbed by trappare resorters.

flery flood. The Devonian rocks have been much disturbed by trappean agencies.

It will be seen from the foregoing sketch that the slate-bearing rocks, by way of eminence, are the strata older in the geological scale than the coal measures; and that of those the older, the Cambrian, contain the largest quarries—Penrhyn and Llamberis—whilst the next oldest, Lower Silurian—displays the greatest number of quarries, the Festiniog group. The proportion of cleaved rock to the general mass appears in Wales to attain its maximum in the Lower Silurian strata. Cleavage is less displayed in the ascending series, though still very considerable in a portion of the Upper Silurians, and in a less portion of the overlying Devonian rocks. It is only an occasional phenomena in the rocks above these. This is quite analogous to the deposition of coal, and of some other important minerals. They occur in preponderating mass on one great horizon of the earth's history, though not absolutely unknown at others. Causes in operation from the first did at one epoch display great intensity and contion from the first did at one epoch display great intensity and con-tinuity, after which they did not die out, but remained operative with a thousand others in framing and forming the present crust of the earth, over treasures of garnered riches which previous power had

laid up in store.

### THE CHANNEL BRIDGE.

THE CHANNEL BRIDGE.

This project, which from the first has been prominently noticed in the Mining Journal, is gradually gaining ground in this country, in which it is naturally difficult for a foreigner to find support. It is a testimony to its merits that notwithstanding such a disadvantage it has continued to make progress here. A report has been recently made by Capt. TYLER on the subject of the Channel passage, which states, in reference to Mr. BOUTET'S project, that it is one which "has of late made the most progress." Capt. TYLER, of course, cannot pronounce any positive opinion in favour of its practicability, which remains still to be shown in this country, but pending the experiments now in progress, the results of which we have from time to time recorded, it is obvious that there must be great merit in Mr. BOUTET'S design, and whether it is capable of attaining as wide a span as that proposed by its author or not, there is little doubt that it involves engineering improvements of the greatest importance, else it would not have attracted the attention of the EMPEROR of the FRENCH, and of such men as General FAVE (chief of the principal engineering college in France), of Marshal VAILLANT, the Minister of the EMPEROR'S household, and of the fine arts in Paris, and of influential professional and other supporters.

Mr. BOUTET'S bridge being designed to be constructed of wire-rope and iron, is fraught with important advantages to the iron trade of this country, and for that reason, irrespective of the universal interest.

and iron, is fraught with important advantages to the iron trade of this country, and for that reason, irrespective of the universal interest which attaches to the subject generally, is worthy the particular attention of the readers of the Journal. What Capt. TYLER says of its present position is:—

tention of the readers of the Journal. What Capt, TYLER says of its present position is:—
"In the case of Mr. Bouter's bridge scheme, an association has been formed for making experiments. Two small bridges have been built in France, and arrangements are made near St. Malo for a third, a mile in length, to be constructed in two spans of half-a-mile each. The EMPEROR NAPOLEON visited the works of Mr. Bouter, on a site which has been granted by the French Government, on the 8th inst., and His MAJEST'I stated to have expressed himself avourably with regard to the project. The bridge is intended to cross from Dover to Blancnez, and is advocated in a paper forwarded on June 27 to the Board of Trade, as (i) being less costly than a tunnel, (2) occupying less time in construction, (3) giving no trouble in ventilation, and (4) avoiding the danger of sudden inundations."

of sudden inundations."

The fact that it should be thought capable of attaining a span of half-a-mile at St. Malo is a strong proof of its merit and capability

for the Channel Bridge.

This report is made in pursuance of directions from the Board of This report is made in pursuance of directions from the Board of Trade, to whom a deputation of most influential English noblemen and gentlemen recently represented that the French Government were waiting for the English Government to join them in guaranteeing an expenditure of 2,000,000%, for preliminary experiments in reference to the Channel passage. Capt. TYLER recommends that the whole matter should be now referred to the French Government, and what his report suggests for their consideration is an expenditure of 500,000% for the improvement of Boulogne Harbour, because he estimates that 15 years must elapse before a continuous railway can be available for traffic; and he points out that the Council General of Mines in Paris, to whom the question of the Tunnel was last referred, concludes that "in the present state of things they would not form any estimate either of the probable duration of the works or their cost."

The French Council have no doubt exercised a prudent precaution in refusing to endorse the anticipations of the Tunnel promoters as to the duration and cost of such a work, the only two examples of

to the duration and cost of such a work, the only two examples of under-water travelling, for comparison, being the Thames Tunnel, and the scarcely less notorious Whitehall Tunnel, under the Thames, both of which were less successful than was anticipated. The Mont Cenis or which were less successful than was anticipated. The Mont Cenis Tunnel has far exceeded in cost and the time it has occupied the expectations of its promoters, and Mr. BIDDER, the most eminent authority on engineering calculations in this country, stated in his address to the Association of Engineers at Norwich that the Channel Tunnel would, in his opinion, take 45 years to complete, and cost 50,000,000.

The proposed expenditure which Capt. TYLER suggests in the improvement of Boulogue Harbour, for the purpose of immediately relieving the inconveniences of the Channel passage by steamers, does not appear to be advantageous for this country, even if the French

not appear to be advantageous for this country, even if the French Government could be induced to incur such an expenditure as 500,000%, for what Capt. TYLER acknowledges would be only a temporary expedient, although it is true the sum he proposes to expend upon Dover Harbour for the same purpose is only 100,000%. The improvement which Capt. TYLER recommends should be made at Boulogne with this 500,000% consists of an extension of the west pier for 1000 yards. He states that the pier at Dover cost 1035% a yard, and upon this he bases his calculation of 500,000%. He further states that Capt. CALVER has found, as the result of his soundings in 1865, that "A considerable deposit had taken place under cover of Dover pier." It is notorious that the French coast is much more liable to shoaling than the English coast, and if Dover pier has been damaged by this cause it is probable that Boulogne pier would suffer from it in a much greater degree, and that in a few years a further

extension of the pier would be necessary. Capt. TYLER approves of the rejection by the French engineers for this very reason of a scheme for projecting a similar structure at Cape Alfrech, to the west of Boulogne, which he states, "so far from preventing the accumulation at Boulogne appears rather to aid it," and he finds that in a similar situation at Dover "A gale of wind from the westward (which is the prevailing quarter) for two or three days would cause the shingle to form to a depth of 10 or 12 ft., and at times to block the harbour, and that sluicing for 10 years was attended with little or no benefit in removing this obstruction." He, therefore, reports "That it is by no means certain that a further projection at Cape Alfrech, or Portel, might not, instead of clearing away the accumulation in front of Boulogne, tend rather to increase it, and that the experiment would at least be very hazardous." If such an extension would be hazardous at Cape Alfrech, which is slightly to the west of Boulogne, how, it may be asked, can it be advisable to extend the west pier at Boulogne, as Capt. TYLER recommends.

Another objection raised to this recommendation is, that any plan for the improvement of the Chanuel passage should be based on the fact that it is continental traffic which it is sought to facilitate, and not the traffic to Paris only. Capt. TYLER states that—

fact that it is continental traffic which it is sought to facilitate, and not the traffic to Paris only. Capt. TYLER states that—
"It must not be forgotten that while Boulogue forms the nearer route from London to Paris, Calais has the advantage of being a great centre of communication, rid Brussels and Cologue for Strasbourg, the Bbine, the North of Europe, and North and South Germany, and travellers proceeding in those directions would be taken much out of their course by steamers running to Boulogne."
The new harbour at Audresselles, which Mr. Fowler proposes in connection with his proposition of a steam-ferry, is only 1½ leagues from Boulogne, and is, therefore, open to the same objection, which is a very serious one, when it is considered that Capt. Tyler states in his report the books of the London, Chatham, and Dover Railway Company, for the year ending Dec. 31, 1868, show that there were carried in that year by that company's boats, between Dover and Calais, altogether 133,670 passengers, of whom 77,443 were to or from Paris, or places beyond it, 39,547 were to or from Belgium and Germany, and 16,680 were booked locally between Dover and Calais, so rang, and 16,680 were looked locally between Dover and Calais, so that their destination was not known. They are, probably, the proportion of passengers who were waiting at Dover for fine weather to make the passage. It will be seen that it results from this that nearly half of the total continental traffic is not destined for Paris, and it may be presumed that such traffic would be taken out of its course by steamers running to Boulogne. Capt. TYLER does not seem to be aware that if Mr. BOUTET'S pro-

ject is practicable, it is contemplated that his proposed Channel Bridge could be erected in three years, for 8,000,000%.

### THE NEW ZEALAND IRON-SAND.

The smelting works in course of erection by Messrs. Henochsberg and Co., in Taranaki, for treating the valuable iron-sand found in that district are rapidly approaching completion. The works are situated on the Great South Road, and have the advantage of a river running through the grounds, the water of which will be used to drive a wheel, the power to be used instead of steam to work the fan. The furnace for smelting the iron-sand is being erected in a large building covered with corrugated iron, which stands by the road side; and from all appearance no money is being spared to make the furnace as perfect as possible. The foundation on which it is to be built is from all appearance no money is being spared to make the furnace as perfect as possible. The foundation on which it is to be built is solid masoury, 8 ft. in depth, 7 ft. being underground. To make certain of its being secure, they sunk to the bed of the river to get a safe bottom. This basement is of octagon shape, about 14 ft. from side to side, in the centre of which the crucible is now in course of erection. The inside of the furnace will be egg-shaped, and the boss, or the widest part, will be 6 ft. in diameter. The height, from the bottom of the crucible to where it will be fed, is to be 20 ft., and the thickness about 3 ft. This part is all built of fire-bricks, cemented together by a concrete, composed of plumbago, fire-clay, and powdered fire-brick, which will be tied together by iron braces. At the dered fire-brick, which will be tied together by iron braces. At the bottom of the crucible there is an aperture for the metal to run from, and above it one for the slag to be drawn off. The crucible will hold about 2 tons of molten metal, and the blast will be conveyed through three blow-pipes, from 1½ to 2½ in. diameter, from an air-chamber, by a patent noiseless fan, driven by a water-wheel, which can be regulated to any power by stop-cocks. Mr. D. Atkinson has the management of erecting the furnace, and Mr. Birch is the contractor for building it. Upon a recent visit to the works of a number of gentlemen interested in the colony the process of smelting was shown. Mr. E. M. Smith, taking a packet of iron-sand, some Urenui clay, and some charcoal, and having mixed them well together in a mortar, put them into a small furnace he has erected in a workshop close and some charcoal, and having mixed them well together in a mortar, put them into a small furnace he has erected in a workshop close by. In less than 20 minutes the metal was run out as liquid as water. The molten steel was then poured into a mould, and after the metal was cooled a little it was shown, by flattening the edge with a hammer, that although it was cast yet it was malleable, and also that it would take the most brilliant polish when burnished.

Perhaps the best proof which can be afforded of the purity of the Taranaki sand is, that these favourable results are obtained with the candidate sit is callected or the based, and now that Mr. Henceks.

Taranaki sand is, that these lavourable results are obtained with the sand just as it is collected on the beach, and now that Mr. Henochsberg has taken the initiative, the practicability of turning the material to commercial advantage is beginning to be recognised, and capitalists in other parts of the colony are showing the disposition to assist, it being felt that the development of the Taranaki iron trade may have the effect of cementing the friendship between the two islands. Both the Taranaki Herald and the Otago Daily Times are talk this view, the latter remarking that the establishment two islands. Both the Taranant Herata and the Orang Lang Lang appear to take this view, the latter remarking that the establishment of works in the province of Taranaki for the purpose of turning to account the valuable Taranaki iron-sand is a subject of very considerable importance to the colony. "From a small beginning there is of works in the province of Taranaki for the purpose of turning to account the valuable Taranaki iron-sand is a subject of very considerable importance to the colony. "From a small beginning there is every reason to believe results of no little moment will follow. It need hardly be said that any source of wealth to the North Island which can be developed is an advantage as things stand at present to the South Island also. Whatever other objections may be urged against our political connection with the northern part of the colony, the expensiveness of the link is, after all, the prime mover of the agitation for separation which we have hitherto seen. So long as the present contrast between the contributions of the two islands to the general revenue, which is chiefly spent in the North, remains in force, so long will the people of the South have the strongest incentive that can be brought to bear on human beings to seek a division of the colony. Their pockets are injuriously affected by the union. Hence self-interest alone might lead us to congratulate ourselves on the commencement of a business such as the production of iron and steel in the North. The iron trade when once established is of more importance to any country than the most splendid yield of gold." One of the most valuable iron ores known in the world lies ready to hand, obtainable at a minimum of expense, on the shores of Taranaki. If the present experiment should succeed, as there seems to be every reason to suppose it will do, a most important addition to the exports of the colony will be secured.

Nor does the Government seem indisposed to render all the aid in its power, for the question of the "Iron-Sand Leases" has been most satisfactorily disposed of in the Provincial Council. On May 25, the Provincial Secretary moved—That this Council having taken into consideration the application made by Messrs. Henochsberg and Co. to his Honour the Superintendent, of May 11, that that portion of sea-beach between Waitara and Mimi, and also that portion of

Mr. Gledhill seconded the resolution, and twelf of the advantages that would eventually be derived by the Province by the enterprise of this firm. The sum already spent in the erection of the present furnace was very large, and he thought the public opinion outside was in favour of assisting Messrs. Henochsberg in every way possible. The resolution was agreed to unanimously.

Such being the progress which has been already made by the colonist with their own unaided efforts, there can be little doubt that as second a small could be such that as the standard of the stan

soon as ample capital is brought to bear in establishing the iron manufacture in New Zealand, the Taranaki steel will take an enviable position in the markets of the world, and at the same time add much

to the wealth of the colony. The high quality of the metal produced is beyond question; and now that a means has been found of manufacturing it by an economic process, no doubt need be entertained of its becoming an established industry.

#### DRILLING AND BORING BY MACHINERY.

DRILLING AND BORING BY MACHINERY.

An improved drilling-machine has been invented by Mr. J. B. EVERARD, of Leicester; it consists of a cylinder with the necessary appurtenances mounted on a metal ring (the "inner ring"), on opposite sides of which pivots are fastened, working into bearings adjustible upon another ring (the "outer ring") of circular form, and arranged concentrically with the cylinder. By this method of mounting the cylinder may be inclined in any direction having a moderate divergence from the centre line of the machine. To the outer ring three metallic legs are fastened, these legs being in two parts, so as to be adjustable in length. Three properly shaped holes are drilled in suitable positions round the site of the proposed blast-hole, and a "Lewis" or other bolt inserted in each. The machine is then placed in the required position, and chains or ropes are stretched from the bolts to lugs fastened on the outer ring. The chains or ropes are tightened by means of ordinary right and left screw blocks. When the machine is used for drilling shot holes—that is, holes in large stones, it is attached by passing chains partly round and under the stone, and then tightening the same, as before mentioned. If required to be used as a tunnel or heading drill, it is necessary to attach the working parts to a suitable adjustable frame. The frame having been secured to the face of the rock, the exact direction of the holes is determined on, and the cylinder adjusted thereto, the toothed wheel the prince with the property of the toothed wheel the prince with the property of the toothed wheel the prince with the property of the toothed wheel the prince with the property of the toothed wheel the prince with the prince with the cylinder adjusted thereto, the toothed wheel the prince with the prince with the cylinder adjusted thereto, the toothed wheel the prince with the prince with the cylinder adjusted thereto, the toothed wheel the prince with the prince with the cylinder adjusted thereto, the toothed wheel th is determined on, and the cylinder adjusted thereto, the toothed wheel bearing being similarly adjusted. The drill, which for a certain part of its length has keyholes formed in it at regular intervals, is per of its length has keyholes formed in it at regular intervals, is dropped down the central hole of the piston-rod, and is keyed to the end of the screw shaft. The spring and wheel are then thrown out of gear by turning the rod a little on its hinge, and the screw is so adjusted that the point of the drill shall just touch the rock when the piston is at the end of its advance stroke. The steam is then turned on, and the continuous pressure under the piston drives it up. At the end of the stroke the valve is lifted, and the upper side of the piston opened to the steam-pipe, and it is driven to the bottom. In its descent or advance the main spring is forced by one of the test of the wheel past the end of the catch spring, where it remains locked until the catch spring comes in contact with the wheel, when it is released, and passing under a tooth is ready upon the return stroke to give the wheel a partial turn. This return stroke is produced by the opening of the exhaust port, when the action of the steam below the piston again drives it up, and the preceding operation is repeated. The wheel being partially turned gives a corresponding motion to the screw, which is thus fed forward, taking the drill with it. A spring pawl fastened to the fixed bearing prevents the return of the wheel. When the drill has penetrated to a certain depth the key is passed through a higher hole in the drill-rod; or, if necessary, a new drill is inserted, and the screw adjusted as before, when a similar action takes place. when a similar action takes place.

### STONE DRESSING BY MACHINERY.

An illustrated description of an improved stone-dressing machine, invented by Mr. J. E. Holmes, of Chester, was published in the Supplement to the Mining Journal of Feb. 13, and an opportunity of seeing it in practical use was afforded at an experimental working, which took place on the Thames Embankment on Aug. 6, conducted by Mr. H. SHEARER, of the Dalbeattie Granite Quarries, and Mr. W. G. FREEMAN, of the Penryn Quarries, in presence of a large party of plement to the Mining Journal of Feb. 13, and an experimental working, which took place on the Thames Embankment on Aug. 6, conducted by Mr. H. SHEARER, of the Dalbeattie Granite Quarries, and Mr. W. G. FREEMAN, of the Penryn Quarries, in presence of a large party of the leading engineers, architects, and others interested in the progress of mechanical appliances. This invention is a simple and inexpensive application of machinery to imitate the action of the tool in the hands of a skilled mason. The main framing includes the bed-plate, on which the block of stone to be cut is fixed; with this are connected travelling arms, in which the cutter-stock, or cross-head (fitted with chisels, picks, and tools), is mounted. The arms and cutters are made to traverse the main frame from end to end alternately by including the may be turned by levers, and fixed in position by stop-bolts. A lever is fixed to the stock, or cross-head, for giving right and left-hand cutting motions to the chisels or tools, as the case may be, this lever being coupled by a connecting-rod to the crank of a cranked shaft, centred in the centre of the travelling arms, and turned by a mitre-wheel. By taking out a pin the connecting-rod can be readily uncoupled, and the lever turned, so that it inclines the major of the connecting rod can be readily uncoupled, and the lever turned, so that it inclines arms. The short hollow shaft is thus turned by a mitre-wheel. By and traverses on, the main shaft from end to end, as the arms are moved backwards and forwards by the screws. The heads of the arms are moved backwards and forwards by the screws. The heads of the arms are moved backwards and forwards by the screws. The heads of the arms are moved backwards and forwards by the screws. The heads of the arms are connected by a parallel bar; Everyl wheels are keyed on to the ends of the screws, and are connected by a fact carrying arms. The heads of the arms are moved backwards and forwards by the decrease of the control of the main shaft, and thus regulat

all the chisels must, of course, be equidistant from the centre of the cutter-stock. By such an arrangement the rough chiselling would, probably, be even better than at present, and the broad cutter would at all times be able to finish the stone properly.

"Jacobsite."—This new mineral was described to the Academy of Sciences by M. Damour as having been found by him at Jacobsberg, in the Nordmark (Sweden) in a bed of crystalline limestone, and associated with needles of white mice and small grains of native copper. It is crystallised in regular octohedrons, which are rarely complete, and generally, deformed by the compression occasioned by their being crowded together. It is opaque and of a deep black colour, but exceedingly brilliant. When reduced to powder it is dark brown; it cuts glass, its density is 4.75, and it is strongly magnetic. It will not melt under the blow-pipe, and when heated in a platinum crucible it does not perceptibly lose any weight. When fused with borax it dissolves entirely, and produces a greenish yellow glass. A few particles of nitre added to the latter at an oxidising temperature changes its colcur to a violet brown. When melted with carbonate of sooda, it imparts to the latter the green colour which denotes the presence of oxide of manganese. It is insoluble in nitricacid; judyocholinic, By analysis, oxide of iron is precipitated, and the remaining liquid contains protoxide of manganese and magnesia, two substances which it is not easy to separat from each other. M. Damour has effected this by dissolving the mixture of their oxides in nitric acid, by supersaturating the solution with ammonia. He then adds oxygenised water, whereby oxide of manganese is precipitated in brown flakes. The magnesia is obtained by evaporating the remaining liquid, driving of the ammoniacal salts by a moderate heat, and then calcining the residuo.—Galigmani.

London Genegate in the contraction of the ammoniacal salts by a moderate heat, and then calcining the residuo.—Galigmani. "JACOBSITE."—This new mineral was described to the Academy

LONDON GENERAL OMNIBUS COMPANY.—The traffic receipts for the week ending Aug. 18 was 10,6891. 1s. 4d.

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# Meetings of Mining Companies.

LUCY PHILLIPS GOLD AND SILVER MINING COMPANY. An extraordinary general meeting of shareholders was held at the Guildhall Coffee-house, on Tuesday,
Mr. HERBERT E. ORMEROD in the chair.
Before the notice convening the meeting had been read, Dr. ASPLAND said he thought it extremely undesirable to allow a re-

ABPLAND said the thought it extremely unusernoon and on a construction of the presence of a reporter—indeed, personalty, he was very pleased to see one present, as been placed with the intensive and produced to the presence of a reporter—indeed, personalty, he was very pleased to see one present, as been placed with the produced of the compact, he was been placed to the compact, he was been placed to the compact, he would stogeth that he was the control of the compact, he would stogeth that he was the control of the compact, he would stogeth that he was the control of the compact, he was the control of the compact and the compact and

since and there in the trends and from the very gover where Charles I was been been been revenue, because I was a formed to proceed the state of the total of these totals a trace of process metal. I had also aways made of the total of these than a trace of process metal. I had also aways made of the total of these totals a trace of process metal. I had also aways made of the total of the tota

again assert a circumstance of great importance in the present posi-

tion of this company—shat Mr. Graham has one, if not two, serious claims made being in a position to give a single foot of it either to use anyone size. The abeling in a position to give a single foot of it either to use anyone size. The abeling in a position to give a single foot of it either to use anyone size. The abeling in a position to give a single foot of it either to use anyone size. Merrit; and a Mr. Morford, of Umatilia, showed me a bond for \$15,000 given by Mr. Graham, and forfeites, for non-delivery of Lauy Phillips and was to hash a position of the company of the company

was stated in the prospectus, and he still stated that the mill site was over \$\foating \text{mile}\$. The reason the black sulphurets were not in sight was because when he was going to leave the mine he pulled out about four sets of timber, and why did not Dr. Bishop ask him (Mr. Graham) to re-open that tunnel. In order to strike the same thing in depth, he made a large chamber, and sunk the shaft, calculating that at a certain depth he would find the casing, although he did not find it.

calculating that at a certain depth he would find the casing, although he did not find it.

Dr. ASPLAND would like to know if Mr. Graham still adhered to his statement that the property possessed a valuable ledge of quartz which was capable of being worked to advantage by this company?—Mr. Graham thought that by laying out a very little more money it would be a very good property. By sorting the rock underground the yield would average what he had stated—\$100 per ton.

Dr. ASPLAND: Are you prepared to contradict Dr. Bishop's statement?—Mr. Graham: I am. He states that the Lucy Phillips is valueless—he tells you that the assays made will not average \$30, and yet he states that he picked rock out of that mine which yielded \$500. Why could he not get mor? You have got a big body of quarts. Frobably by going down at the western end of the ground the lode would be struck, where you would find permanent rocks. As to the title, you have as good a ticle to the property as you have to the coat you are wearing. I allowed Mr. Merrite 100 foot out of the 200 foet adjoining the Discovery claim.

are wearing. I allowed Mr. Merritt 100 feet out of the 200 feet adjoining the Discovery claim.

A SHAREHOLDER: Are we to understand that you sold the Lucy Phillips Company 1000 ft., —Mr. GRAHAM: That is so. I sold this company 1000 ft., and I let Moore have 100 ft. in a different set of claims. As far as your claim is concerned, your title is good.

A SHAREHOLDER: Are you prepared to give the company the mines referred to in your circular without any condition? —Mr. GRAHAM: I will not offer them to the directors who are now on the board, but I am perfectly willing to

give the shareholders any mine they ask for, or any two or three mines.—Mr. GETHING: If he takes my advice he will leave himself in the hands of the shareholders until after the present directory are nyself in the hands of the shareholders until after the present directory are nyself in the hands of the shareholders until after the present directory are nyself in the hands of the shareholders until after the present board and go abead like men. The CHAIRMAN: I am pget rid of the present board and go abead like men. The CHAIRMAN: I at the time this prospectus was issued the Lucy Phillips Mine was well developed ?—Mr. GRAHAM: I still claim it as a big lode; a tunnel was run through a body of quartz.

The CHAIRMAN: What sort of a lode? ?—Mr. GRAHAM: A quart lode—gold-bearing quartz. You never laid enough money out to reach your walls.

Mr. GEPHING: Is it on the Atlanta, and have you had it as surveyed by Mr. Signal and the present of the present of the present of the start of the present of the quartz? ——Mr. GRAHAM: You have never got outside the body of quartz to reach the casing walls.

A SHAREHOLDER: If wo does Dr. Bishop account for the great discrepancy in the assay of the quartz? ——Dr. Bishop: Whenever I madefan assay, or was present at an assay, it was always poor; but when Mr. Graham brought in specimens to be assayed they were always good.

Mr. Webs: A very significant fast, will Mr. Graham give these mines to the Lucy Phillips Company. If you gentlemen resign I will at once give them to the shareholders.

The CHAIRMAN: We have no intention of resigning. (Loud cheers.) We have a duty to perform as directors, and we should be neglecting that duty if we retired from office and allowed our places to be filled by persons selected by the wendor or his friends. This is what Mr. Graham and Mr. Gething desire. The offer which Mr. Graham made in his circular of the 9th inst. was to give free mining property to the company. It was an uncondi

# [For remainder of Meetings see to-day's Journal.]

### FOREIGN MINING AND METALLURGY.

Grove remainder of Meetings see to-day's Journal.]

FOREIGN MINING AND METALLURGY.

There is no material change to report in the Belgian coal trade. The forgemasters continue to carry quotations upwards; a Liège establishment is understood to have advanced its quotation for rollediron to 71. 4s. per fon. The state of the Belgian iron market has very greatly improved during the last few months; a large part of the production of the rolling-mills is engaged beforehand, and the demand for merchants from it active; all those would be serious element in a market. At Charlerol pig for ralls is quoted at 21. 2s. per ton, and fine-grained pig a 43. 4. sp. per ton. The price of pig for catalings is kept down by Boughis-complex at the production of the rolling-mills is engaged beforehand, and the demand for merchants from it active; all those would be serious element in a market. At Charlerol pig for ralls is quoted at 21. 2s. per ton, and fine-grained pig a 43. 4. sp. per ton. The price of pig for catalings is kept down by Boughis-complex at the production of the production, but also been men of Bray-Maurage and Bousselt Mines of production, but also been mean of products of the production,

displayed little change. The same may be said of tin; the Amsterdam market has been very inactive, especially as regards Banca. In lead there is no change to record. Zinc has been a little firmer, but the difference in price

### FOREIGN MINES.

ST. JOHN DEL REY .- The directors have received the following

SRT. JOHN DELL REY.—The directors have received the following report, added Shornov value, July 1:— survey belop repute for July, 2771 olts., yield 1751 olts, per for ditto, 5174. Morro Velbo, produce 11 days of July, 2771 olts., yield 1751 olts, per for. Gala produce eleven days of July, 229 olts., yield 756 olts, per ton.\*

DON PEDRO NORTH DEL REY.—Mr. F. S. Symons reports the produce eleven days of July, 229 olts, yield 756 olts, per ton.\*

DON PEDRO NORTH DEL REY.—Mr. F. S. Symons reports the produce eleven days of July, 229 olts, yield 756 olts, per ton.\*

DON PEDRO NORTH DEL REY.—Mr. F. S. Symons reports the produce for June, 14,677 olts, at 88. 6d, per olt., amounting to 25821, 14s. 6d.; and no box work has been taken out, and a limited amount of our releast or taken from hottom and richest stopes, owing to increase of water, still we are enabled from hottom and richest stopes, owing to increase of water, still we are enabled from hottom and richest stopes, owing to increase of water, still we are enabled from hot box work has the still report of the produce of the still report of the produce of the produce of the still report of the produce of the produce of the still report of the produce of the produce of the still report of the produce of the produce of the still report of the produce of the produce of the still report of the produce of the produce of the still report of the still report of the still report of the produce of the produce of the still report of the still r

sufficient for our present purposes, out I rear this win not be an extended and September."

TAQUARIL (Gold).—Mr. T. S. Treloar, July 15:—Our operations, taking into consideration the frequency of helidays and unstable nature of the force, have progressed satisfactorily, and fair duty has been accomplished both in and out of the mine. The work connected with the pumping-machinery is being prosecuted with all the means at our command, and no effort will be spared in the endeavour to have some sufficiently advanced to enable us to begin pumping water from the mine some time in November next. A plentiful supply of native materials for building and other purposes has been brought in. Measures for obtaining the force adequate to our requirements are being adopted.

SAO VICENTE.—At Phillips's shaft (rock formation) we have not sunk so much during June as I could have wished, owing to our having had to devote some time to secure some weak ground in the mine, and also to replace

sare for obtaining the force adequate to our requirements are being adopted.

SAO VICENTE.—At Phillips's shaft (rock formation) we have not sunk so much during June as I could have wished, owing to our having had to drotte some time to secure some weak ground in the mine, and also to replace the working barrel of the sinking-lift, which was accidently broken when blasting on the 8th. We have adopted means to more effectually protect this barrel in future. The lode is still, I am sorry to say, very small, and much intermixed with killas. I hope we shall have nothing to impede our sinking this month (July), as I am anxious to ascertain if the lode will again make in denth. At the lacotings the works have progressed favourably, but nothing has been met with calling for special remark.—Produce: Our water-power, owing to the long drought, is too small to work the stamps as well as the pumping-wheel; we have, therefore, been obliged to stop the former; the stuff broken in sinking will be allowed to accumulate till the water increases.—First Division of July (July 17): The works here and at the jacotings formation) we have encountered a layer of canga, which is very tight for diving, consequently the progress for the time is slow. I do not think it will remain so long. There is on change of note in the lode at Phillips's shaft (rock formatien.)

GENERAL BRAZILIAN.—Messrs, John Moore and Co., the company's agent (July 1) advise that the title deeds had been examined by their lawyer, who had reported that they were all in order; that the purchase might at once be concluded; that the deed of transfer was being prepared, and that it would be ready for signature by the time Captain Treloar reached Rio. Messrs, Moore and Co., at once communicated with Captain Treloar, and under date July 23 they write that Captain Treloar would be in Rio in about ten days to complete the purchase.

ANGLO-BRAZILIAN (Gold).—Mr. F. S. Symous reports the produce

the purchase.

ANGLO-BRAZILIAN (Gold).—Mr. F. S. Symons reports the produce for June amounted to 260s oits., or 11734. 12s.; and the cost to 13024. 15s. 9d.; showing a loss of 1294. 3s. 9d. He adds:—"The loss, I am pleased to say, is less than in May. Every effort is being made to keep down the cost to as low a figure as possible consistent with efficient working. Force has not been up to

the average, several of the natives having gone to their homes for a time, but will return. The sick list has been very favourable; no death has occurred, and though the total produce does not equal that for May, yet per working day it is the same."—First Division of July: Extract from Mr. F. S. Symone's letter, dated July 17:—"The works are progressing with regularity, and there is litting alteration to note in the appearance of the lode. Foster's (west) is very change, able, but we hope that beyond the cross-course we shall have better stone. The size of the lode at Dawson's shaft is most encouraging, as is that at the deep adit. The supply of stone from the mine is superior to our stamping power, owing to deficiency of water; we cannot hope for an increase for some time."

JAVALI.—The whole of the new machinery was set to work on June 23, and had been working without any serious hitch till the departure of the mail on July 5. There was 433 ozs. of amalgam on hand, which, together with the month's yleld, would be forwarded next mail. The Nispero shaft had been well timbered, and the tunnels driven ahead. "Pollock's Tunnel," writes the manager, "will pass in future through the pillar of the richest quariz that is standing between levels 7 and 8 of the Socorro. I think from here we shall get good ore, as there are but two winzes in the bottom of levels 7 and 8, his balance being virgin ground, and very rich." The health of the mine and district continues excellent, and as yet no inconvenience had been experienced on the Atlantic side from the revolt which has taken place on the Pacific side of Nicaragua. As was the case last month, no bills were drawn, nor would any be next month. Working exponess of the month of June, 320t.

NEVADA FREEHOLD PROPERTIES TRUST.—The trustees are in receipt of a communication from Nevada relating to the mines of this Trust. Judge Douglas, of Austin, on his return from a survey of the Twin River and Manhattan districts, writes of the Vanderbilt Mine, dating July 19-"! was amaged at

[For remainder of Foreign Mines, see this day's Journal.]

## BRITAIN'S METAL MINES.

In the highest terms as of equal value with those in the Twin River district.

[For remainder of Pereign Mines, see this day's Journal.]

BRITAIN'S METAL MINES.

The importance from a national point of view of encouraging the systematic and thorough development of Britain's Metal Mines has been so frequently urged both in the Mining Journal and in the works of private writers, that it would appear to be a somewhat difficult task to furnish anything particularly interesting, and, still more, anything possessing novelty, yet in the admirable little volume, just issued by Mr. J. R. Pixik as a fourth edition of his now well-known book, but which, in fact, has been so materially enlarged and fair proportion of new mater and of attractive reading. Every statement made is concise and to the point, the author observing that the practical value of information must be regulated by its intelligibility, and keeping this circumstance of a state of the properties of a state of a

\* "Britain's Metal Mines." Fourth Edition, revised and enlarged. By JOHN ROBERT PIKE. London: The Author, Crown-chambers, Threadneelle-street.

READY RECKONER FOR THE COAL TRADE.—An elaborate and very useful set of tables, \* intended for the use of coal fitters, agents, merchants, shipbrokers, captains, and others connected with the coal trade, has just been completed by Mr. ROBERT ROWELL, of Bridge End, Gateshead-on-Tyne, and will, no doubt, be generally adopted. The tables comprise calculations of the value of quantities from 1 cwt. to 2000 tons, at prices from 3d. to 200s., and annexed to cach total is the amount which would be payable upon it for discount, brokerage, or commission, at 5, 2½, or 1½, per cent. Thus, suppose 1500 tons of coal be sold at 15s. 3d. per ton, it is found by a glance at a single table that the price of the shipment is 1143t. 15s., and that 57t. 3s. 9d., 28t. 11s. 11d., or 14t. 5s. 11d. re-pectively are payable for commission, &c., according, as 5 per cent., 2½ per cent., or 1½ per cent. has been agreed upon. Mr. Rowell's position as a public accountant is a sufficient guarantee that the tables have been prepared with the utmost care, and as the fractional parts of a penny are not generally recognised in business, the system which obtains in custom houses, bauks, and other commercial establishments (that of reckoning a balifpenny and upwards as a penny, and neglecting anything under a halfpenny), has been adopted in every calculation; and each calculation is independent in itself. And as it is not alone with regard to coal that the cost or freight or discount on cargoes, commission on freight, &c., has to be calculated, it is probable that the tables will come into general use for calculating the value of such articles as soda, mundic, ironstone, and almost innumerable goods constantly bought and sold at prices included in the book. The work will be a useful addition to the counting house library.

\* "Coal, Freight, Commission, and Discount Tables." By Robert Rowell, accountant. London: Longmans, Paternoster-row. Newsastle-on-Tyne: Upper the paternal paternal paternal paternal paternal. READY RECKONER FOR THE COAL TRADE.—An elaborate and very

• "Coal, Freight, Commission, and Discount Tables." By ROBERT ROWELL, accountant. London: Longmans, Paternoster-row. Newcastle-on-Tyne: M. and M. W. Lambert, Grey-street.

London: Printed by Richard Middleton, and published by Henry English (the proprietors), at their offices, 26, Fleet Street, E.C., where all commu-nications are requested to be addressed,—4ug. 21, 1889.